

C & EE 141

Compression Members

Definition

- Elements which are subjected only to axial compressive forces are defined as **columns**.
- Loads are applied along the longitudinal centroidal axis with no eccentricity.



Idealized State of Concentric Loading

- The ideal state of concentric loading is never achieved. Some eccentricities always exist.
- Members are not perfectly straight
- Connections cause eccentricities
- Internal stresses cause uneven stress distribution
- “ ϕ ” factor accounts for inherent eccentricities.
- For significant eccentricities, we design a beam-column, which will be addressed in future lectures.

Common Compression Members

- Columns
- Braces
- Truss members
- Struts or Kickers

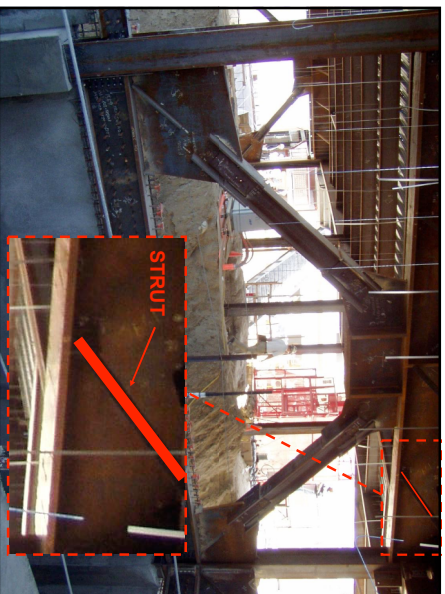




Trusses

- Members in Compression
- Members in Tension



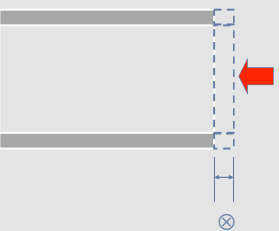


Column Limit States

- Compression Yielding
 - Occurs only in very short or stout columns
- Global Buckling
 - Instability of the entire column
 - Strength is function of column length
- Local Buckling
 - Instability of a part of the column

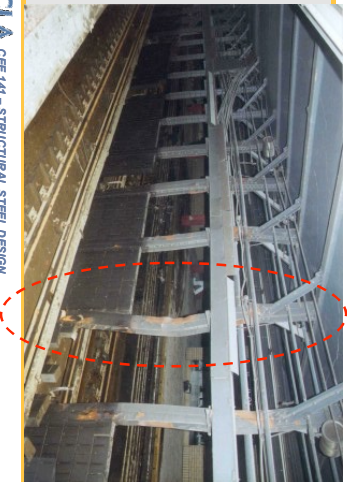
Compression Yielding

$$P_n = A_g F_y$$



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Global Buckling

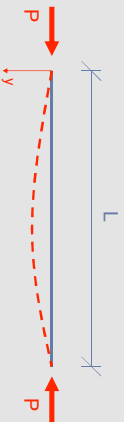


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This type of buckling is elastic. When the load is removed, the member returns to its original shape



Column Theory



Fundamental Buckling Mode for a column in single curvature with pinned-end connections can be derived using differential equations. (Euler buckling—see Geschwindner Section 5.3.)

$$P_{cr} = \frac{\pi^2 EI}{L^2}$$

Column Theory (Cont.)

$$P_{cr} = \frac{\pi^2 EI}{L^2}$$

Or in terms of average compressive stress:

$$I = A_g r^2 \quad r = \sqrt{I/A}$$

$$F_{cr} = \frac{\pi^2 E}{\left(\frac{L}{r}\right)^2}$$

Critical buckling stress is a function of length, and radius of gyration (or, “slenderness ratio” L/r)

Elastic Buckling

$$F_{cr} = \frac{\pi^2 E}{\left(\frac{L}{r}\right)^2} \quad (\text{Euler Buckling})$$

- Problem: If L is very small, F could be infinite!
- But F_{\max} must be F_y , the yield stress of the material (Compression Yielding).
- Another limit state, known as **Inelastic Buckling**, occurs which transitions from Elastic Buckling to Compression Yielding.

Inelastic Buckling

- What is Physically Occurring?
- A combination of compression yielding and elastic buckling in different parts of the cross-section.
- Why?

Inelastic Buckling

- Residual stresses are present in W Shapes due to cooling. Like a pie, the edges cool faster than the inside. For a W shape, flange tips cool fast, and web-flange connections stay hot.

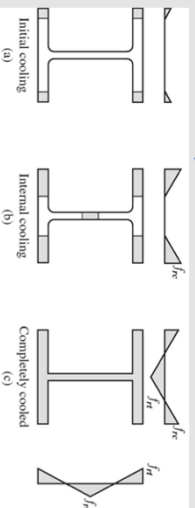
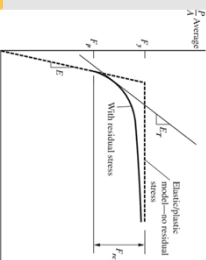


Figure 5.10

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Inelastic Buckling

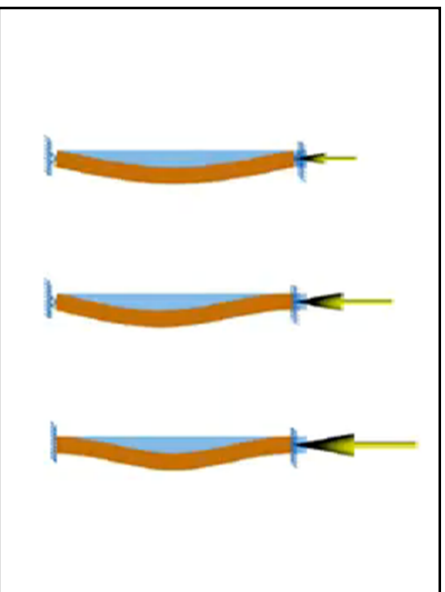
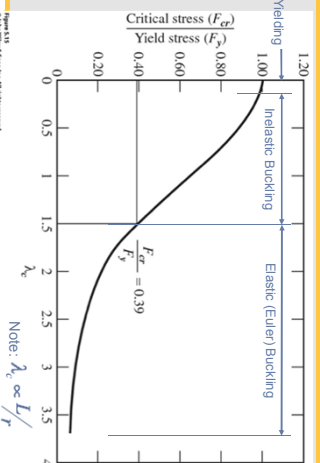
- This creates a “transition zone” between elastic and plastic behavior, between the proportional limit and the yield stress.



The equations are derived using a differential tangent modulus, E_t , (Engesser's Solution)

$$P_{cr} = \pi^2 E_t I / L^2$$

Transitions in Column Behavior



Effective Length

- Differential equations can also be solved for other boundary conditions
- We use a concept known as **effective length**, **K** to account for other boundary conditions.
- Understanding K:
 - Ask the question: What would the length be to “mimic” 1st order buckling in a pin-pin connection?

Effective Length, K

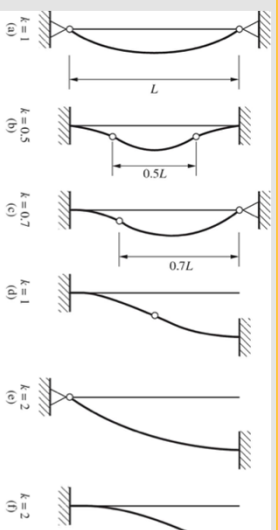
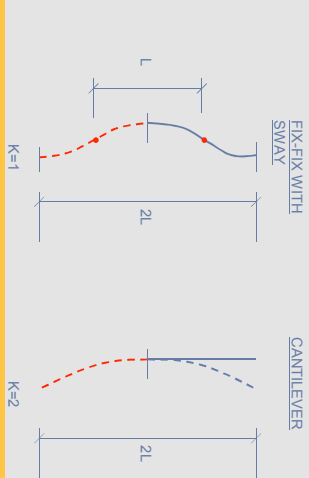


Figure 8.6 Buckling shapes for various boundary conditions and K values.

Effective Length, K



Effective Length, K

TABLE C-A-7.1
Approximate Values of Effective Length Factor, K

Boundary Conditions	(a)	(b)	(c)	(d)	(e)	(f)
Rotation fixed and translation fixed						
Rotation fixed and translation free						
Rotation free and translation free						
Buckled shape of column (assumed) distorted free						
Theoretical K value	0.5	0.7	1.0	1.0	2.0	2.0
Recommended design conditions are approximated	0.65	0.80	1.2	1.0	2.1	2.0

Axial Capacity

- $P_u \leq \phi_c P_n$ (Section E1)
 - $\phi_c = 0.90$
 - $P_n = F_c A_g$ (nominal compressive strength)
 - F_c (critical stress, Section E3)
 - $F_{cr} = [0.658^{F_y/r^2}] F_y$ for $KL/r \leq 4.71 \sqrt{E/F_y}$ **INELASTIC BUCKLING**
 - $F_{cr} = 0.877 F_y$ for $KL/r > 4.71 \sqrt{E/F_y}$ **ELASTIC BUCKLING**
- $F_y \leq F_y$ **YIELDING**
- Use largest value of KL/r for either x-x or y-y axis

E3. FLEXURAL BUCKLING OF MEMBERS WITHOUT SLENDER ELEMENTS

This section applies to nonslender element compression members as defined in Section B4.1 for elements in uniform compression.

User Note: When the torsional *unbraced length* is larger than the lateral unbraced length, Section E4 may control the design of wide flange and similarly shaped columns.

The nominal compressive strength, P_n , shall be determined based on the *limit state of flexural buckling*:

$$P_n = F_{cr} A_g \tag{E3-1}$$

The critical stress, F_{cr} , is determined as follows:

(a) When $\frac{KL}{r} \leq 4.71 \sqrt{\frac{E}{F_y}}$ (or $\frac{F_y}{F_c} \leq 2.25$)

$$F_{cr} = \left[\frac{F_y}{0.658 F_y} \right] F_y \tag{E3-2}$$

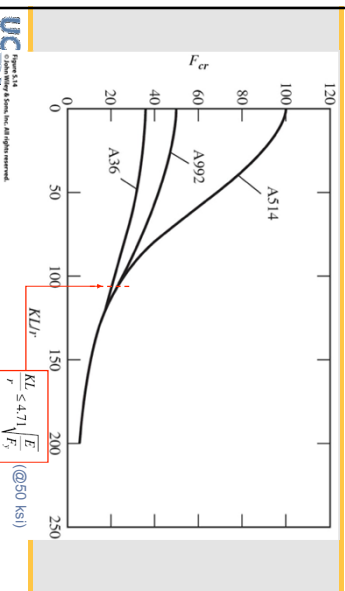
(b) When $\frac{KL}{r} > 4.71 \sqrt{\frac{E}{F_y}}$ (or $\frac{F_y}{F_c} > 2.25$)

$$F_{cr} = 0.877 F_y \tag{E3-3}$$

where
 F_y = elastic *buckling stress* determined according to Equation E3-4, as specified in Appendix 7, Section 7.2.3(b), or through an elastic buckling analysis, as applicable; ksi (MPa)

$$F_y = \frac{\pi^2 E}{\left(\frac{KL}{r} \right)^2} \tag{E3-4}$$

AISC Provisions



Maximum Slenderness Ratio

E2. EFFECTIVE LENGTH

The *effective length factor*, K , for calculation of member slenderness, KL/r , shall be determined in accordance with Chapter C or Appendix 7,

where

L = laterally *unbraced length* of the member, in. (mm)

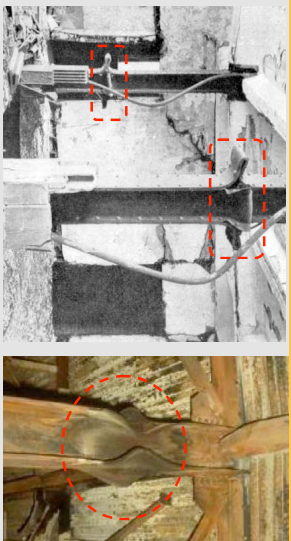
r = radius of gyration, in. (mm)

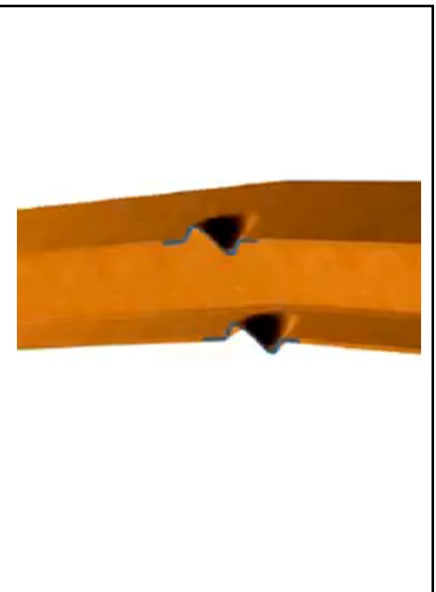
User Note: For members designed on the basis of compression, the effective slenderness ratio KL/r preferably should not exceed 200.

- Why?
- At high slenderness ratios, critical stress is very low (~ 5 ksi)

Sidebar: Buckling About r_x or r_y ?

Local Buckling

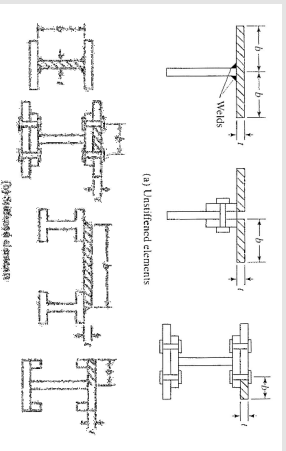




Local Buckling

- Stiffened Elements
 - A piece supported along two edges parallel to the direction of the compression force
- Unstiffened Elements
 - A piece with one free edge parallel to the direction of the compression force
- Key criterion is the width-thickness ratio (b/t ratio)










Stiffened & Unstiffened Elements



Non-Slender Element vs. Slender-Element Sections

- **Non-Slender Element Sections**
 - Cross section is sufficiently "compact" so that global buckling will occur before local buckling of any cross-sectional elements
 - All elements of cross section must satisfy $b/t \leq \lambda_p$ from Spec Table B4.1a
 - **Slender-Element Section**
 - Section with slender elements that may buckle locally before onset of global buckling
 - One that does not satisfy $b/t \leq \lambda_p$ requirement for one or more elements of the cross section
 - Must be checked per Spec Section E7 (complicated)
- Note:** Terms "compact" and "non-compact" were used in the AISC 360-05 and previous standards. Terminology has been changed to clarify differing requirements for beams and columns.

TABLE B4.1a
Width-to-Thickness Ratios: Compression Elements
Members Subject to Axial Compression

Case	1	2	3
Description of Element	Frangible of rolled I-shaped sections, formed by rolling from rolled I-shaped sections, outstanding angles connected with continuous longitudinal channels, and flanges of I-bees	Range of I-beam and plate or angle flange, including from rolled I-bees	Angle, I-bee or angle flange, with separators and all dimensions defined
Width-to-Thickness Ratio (nonstress-bender)	D/t	D/t	D/t
Limiting Width-to-Thickness Ratio (stress-bender)	$0.56 \sqrt{E}$	$0.65 \sqrt{E}$	$0.45 \sqrt{E}$
Examples	  	  	  

[illegible]

5	Walls of doubly-symmetric I-shaped sections and channels	h/t_w	$1.49 \sqrt{E/F_y}$	
6	Walls of rectangular HSS and boxes of uniform thickness	b/t	$1.40 \sqrt{E/F_y}$	
7	Flange cover plates and diaphragm plates between lines of fasteners or welds of tubular or welded elements	b/t	$1.40 \sqrt{E/F_y}$	
8	All other stiffened elements	b/t	$1.49 \sqrt{E/F_y}$	
9	Round HSS	D/t	$0.11 \sqrt{E/F_y}$	

Nonslender Element vs. Slender-Element Sections

- Nearly all rolled sections are non-slender for compression, unless they are intended as beam shapes.
- Footnote in shape tables will alert you to slender-element sections.

W14x53	15.6	13.9	12.9%	0.370	3/4	3/4	8.08	8	0.880	1/4	1.25	1 1/2	1	100%	87%
W14x48	14.1	12.8	12.9%	0.340	3/4	3/4	8.03	8	0.86	3/8	1.19	1 1/4	1	100%	87%
W14x40	12.2	12.7	12.9%	0.305	3/4	3/4	8.04	8	0.80	7/8	1.12	1 1/4	1	100%	87%
W14x38	11.2	14.1	14.0%	0.310	3/4	3/4	6.71	6 3/4	0.815	1/2	0.915	1 1/4	3/4	110%	57%
W14x34	10.3	13.1	12.9%	0.270	3/4	3/4	6.71	6 3/4	0.815	1/2	0.915	1 1/4	3/4	110%	57%
W14x30	8.85	12.8	12.9%	0.270	1/2	1/2	6.73	6 3/4	0.865	3/8	0.785	1 1/4	3/4	100%	37%

1. Chapter 16 requires the compression flange b_f to be $b_f \leq 16 t_f$.
2. The actual size, condition and orientation of fastener components should be compared with the geometry of the cross section.
3. The actual size, condition and orientation of weld components should be compared with the geometry of the cross section.
4. Edge thickness greater than 2 in. Special requirements may apply per AISC Specification Section A3.1c.

Key Exclusions

- The provisions of Spec Section E3 consider the **flexural buckling** limit state.
- Torsional buckling** and **flexural-torsional buckling** limit states also are possible, but we will not cover the details in the class.
- These provisions also assume that the compression element is not subject to local buckling prior to developing the strength noted. We must verify that the member is not **slender**.

Design Approach

- AISC SCM has a number of tables that facilitate the design:
 - Get to know PART 4
- Generally use Column Tables for design

Table for Critical Stress for
Compression Members

Table 4-22

Table 4-22
Available Critical Stress for
Compression Members

Table 4-22
Available Critical Stress for
Compression Members

		ASD		LRFD										
		$\phi_c = 1.67$		$\phi_c = 0.90$										
$F_y = 35 \text{ ksi}$														
$\frac{KL}{r}$	$\frac{F_y}{\Omega_c}$	$\frac{F_y}{\Omega_c}$	$\frac{F_y}{\Omega_c}$	$\frac{F_y}{\Omega_c}$	$\frac{F_y}{\Omega_c}$									
ksi	ksi	ksi	ksi	ksi	ksi									
r	r	r	r	r	r									
ASD	LRFD	ASD	LRFD	ASD	LRFD									
1	21.0	31.5	1	21.6	32.4	1	25.1	37.8	1	27.5	41.4	1	29.9	45.0
2	21.0	31.5	2	21.6	32.4	2	25.1	37.8	2	27.5	41.4	2	29.9	45.0
3	20.9	31.5	3	21.5	32.4	3	25.1	37.8	3	27.5	41.4	3	29.9	45.0
4	20.9	31.5	4	21.5	32.4	4	25.1	37.8	4	27.5	41.4	4	29.9	44.9
5	20.9	31.5	5	21.5	32.4	5	25.1	37.7	5	27.5	41.3	5	29.9	44.9
6	20.9	31.4	6	21.5	32.3	6	25.1	37.7	6	27.5	41.3	6	29.9	44.9
7	20.9	31.4	7	21.5	32.3	7	25.1	37.7	7	27.4	41.2	7	29.8	44.8
8	20.9	31.4	8	21.5	32.3	8	25.0	37.6	8	27.4	41.2	8	29.8	44.8
9	20.9	31.4	9	21.5	32.3	9	25.0	37.6	9	27.4	41.1	9	29.8	44.7
10	20.8	31.3	10	21.4	32.2	10	25.0	37.5	10	27.4	41.1	10	29.7	44.7
11	20.8	31.3	11	21.4	32.2	11	25.0	37.5	11	27.3	41.1	11	29.7	44.6
12	20.8	31.3	12	21.4	32.2	12	24.9	37.5	12	27.3	41.0	12	29.6	44.5

Tables for Axial Capacity of Compression Members

Tables 4-1 through 4-20

[illegible][illegible][illegible]

Example Problem

Select W10x77
Pn = 753 kips
> Pu = 687 kips

Table 4-1 (continued)
Available Strength in
Axial Compression, kips
W-Shapes

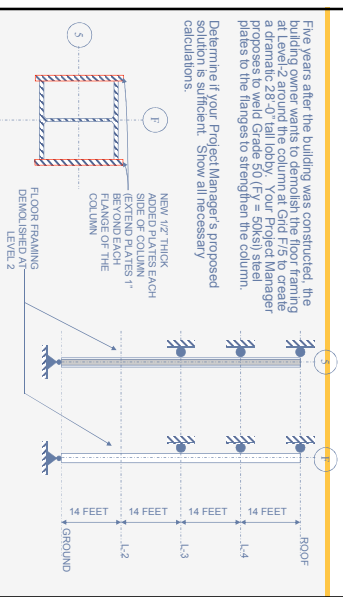
W10

Shape bfl Design	WHX					WHY				
	112	100	88	77	69	112	100	88	77	69
least radius of gyration, ry										
Design	ASD	LRFD	ASD	LRFD	ASD	ASD	LRFD	ASD	LRFD	ASD
	Pn	φPn	Pn	φPn	Pn	φPn	φPn	Pn	φPn	φPn
0	863	1260	877	1320	893	1370	909	1409	925	1409
1	863	1260	877	1320	893	1370	909	1409	925	1409
2	863	1260	877	1320	893	1370	909	1409	925	1409
3	863	1260	877	1320	893	1370	909	1409	925	1409
4	863	1260	877	1320	893	1370	909	1409	925	1409
5	863	1260	877	1320	893	1370	909	1409	925	1409
6	863	1260	877	1320	893	1370	909	1409	925	1409
7	863	1260	877	1320	893	1370	909	1409	925	1409
8	863	1260	877	1320	893	1370	909	1409	925	1409
9	863	1260	877	1320	893	1370	909	1409	925	1409
10	863	1260	877	1320	893	1370	909	1409	925	1409
11	863	1260	877	1320	893	1370	909	1409	925	1409
12	863	1260	877	1320	893	1370	909	1409	925	1409
13	863	1260	877	1320	893	1370	909	1409	925	1409
14	798	1110	814	1208	830	1208	1208	1208	1208	1208
15	798	1110	814	1208	830	1208	1208	1208	1208	1208

Example Problem

Five years after the building was constructed, the building owner wants to demolish the floor framing at Level 2 and replace it with a new system. Your Project Manager proposes to weld Grade 50 (Fy = 50ksi) steel plates to the flanges to strengthen the column.

Determine if your Project Manager's proposed column is sufficient. Show all necessary calculations.



Example Problem

- Factored Load Tabulation (1.2 D + 1.6 L)

Level	Trib Area (ft²)	Wd (psf)	Wl (psf)	Wt (psf)	Pa (kips)	ΣPa (kips)
R	900	100	12	139	125	125
4	900	120	40	208	187	312
3	900	120	40	208	187	499
2	900	120	40	208	187	686

- Effective Length
L = 28 ft, K = 1.0 (pin-pin)
No framing at 2nd floor

Example Problem

Check W10 x77

$$P_n = 306 \text{ kips}$$

$$< P_u = 489 \text{ kips}$$

W10 x 77 must be retrofit

Design	Shape B/H	length, kZ (ft), with respect to least radius of gyration, r_y			
		112	100	80	W10
$P_{0.2}$	$P_{0.2}$	$P_{0.2}$	$P_{0.2}$	$P_{0.2}$	$P_{0.2}$
1	0.95	1.00	1.00	1.00	1.00
2	0.95	1.00	1.00	1.00	1.00
3	0.95	1.00	1.00	1.00	1.00
4	0.95	1.00	1.00	1.00	1.00
5	0.95	1.00	1.00	1.00	1.00
6	0.95	1.00	1.00	1.00	1.00
7	0.95	1.00	1.00	1.00	1.00
8	0.95	1.00	1.00	1.00	1.00
9	0.95	1.00	1.00	1.00	1.00
10	0.95	1.00	1.00	1.00	1.00
11	0.95	1.00	1.00	1.00	1.00
12	0.95	1.00	1.00	1.00	1.00
13	0.95	1.00	1.00	1.00	1.00
14	0.95	1.00	1.00	1.00	1.00
15	0.95	1.00	1.00	1.00	1.00
16	0.95	1.00	1.00	1.00	1.00
17	0.95	1.00	1.00	1.00	1.00
18	0.95	1.00	1.00	1.00	1.00
19	0.95	1.00	1.00	1.00	1.00
20	0.95	1.00	1.00	1.00	1.00
21	0.95	1.00	1.00	1.00	1.00
22	0.95	1.00	1.00	1.00	1.00
23	0.95	1.00	1.00	1.00	1.00
24	0.95	1.00	1.00	1.00	1.00
25	0.95	1.00	1.00	1.00	1.00
26	0.95	1.00	1.00	1.00	1.00
27	0.95	1.00	1.00	1.00	1.00
28	0.95	1.00	1.00	1.00	1.00
29	0.95	1.00	1.00	1.00	1.00
30	0.95	1.00	1.00	1.00	1.00
31	0.95	1.00	1.00	1.00	1.00
32	0.95	1.00	1.00	1.00	1.00
33	0.95	1.00	1.00	1.00	1.00
34	0.95	1.00	1.00	1.00	1.00
35	0.95	1.00	1.00	1.00	1.00
36	0.95	1.00	1.00	1.00	1.00
37	0.95	1.00	1.00	1.00	1.00
38	0.95	1.00	1.00	1.00	1.00
39	0.95	1.00	1.00	1.00	1.00
40	0.95	1.00	1.00	1.00	1.00
41	0.95	1.00	1.00	1.00	1.00
42	0.95	1.00	1.00	1.00	1.00
43	0.95	1.00	1.00	1.00	1.00
44	0.95	1.00	1.00	1.00	1.00
45	0.95	1.00	1.00	1.00	1.00
46	0.95	1.00	1.00	1.00	1.00
47	0.95	1.00	1.00	1.00	1.00
48	0.95	1.00	1.00	1.00	1.00
49	0.95	1.00	1.00	1.00	1.00
50	0.95	1.00	1.00	1.00	1.00
51	0.95	1.00	1.00	1.00	1.00
52	0.95	1.00	1.00	1.00	1.00
53	0.95	1.00	1.00	1.00	1.00
54	0.95	1.00	1.00	1.00	1.00
55	0.95	1.00	1.00	1.00	1.00
56	0.95	1.00	1.00	1.00	1.00
57	0.95	1.00	1.00	1.00	1.00
58	0.95	1.00	1.00	1.00	1.00
59	0.95	1.00	1.00	1.00	1.00
60	0.95	1.00	1.00	1.00	1

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Example Problem



WILSON
WILLIAMS
WINTER



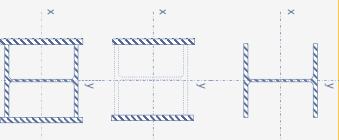
உதய சிவ சிவாஜிமயம்
சீவ-சிவமயம்
சிவமயம்

姓名	性别	出生年月	民族	籍贯	文化程度	职业	工作单位	住址	联系电话	备注
王德胜	男	1950.03	汉族	山东烟台	高中	教师	烟台一中	烟台莱山区	13906311234	
李国强	男	1955.07	汉族	河南郑州	大学	工程师	郑州铁路局	郑州金水区	13803715678	
张为民	男	1960.12	汉族	江苏苏州	初中	工人	苏州纺织厂	苏州工业园区	13605129012	
赵子龙	男	1965.05	汉族	四川成都	高中	司机	成都公交集团	成都武侯区	13508213456	
刘小红	女	1970.09	汉族	湖北武汉	大学	医生	武汉协和医院	武汉武昌区	13907137890	
陈大伟	男	1975.02	汉族	广东广州	高中	销售员	广州白云机场	广州白云区	13802012345	
周小芳	女	1980.06	汉族	浙江杭州	初中	服务员	杭州西湖景区	杭州西湖区	13605716789	
吴建国	男	1985.11	汉族	安徽合肥	大学	程序员	合肥软件园	合肥蜀山区	13905610123	
孙丽娟	女	1990.04	汉族	湖南长沙	高中	文员	长沙市政府	长沙岳麓区	13807314567	
马永强	男	1995.08	汉族	广西桂林	初中	学生	桂林中学	桂林秀峰区	13607718901	
徐文娟	女	2000.01	汉族	江西九江	小学	学生	九江小学	九江濂溪区	13507912345	

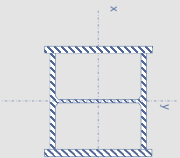
UCLA CEE 141 – STRUCTURAL STEEL DESIGN

Example Problem

- Plates (about N.A. of 10x10x77)
 - o $A = 22.7 \text{ h}^2$
 - o $d = 10.6 \text{ h}$
 - o $b_1 = 10.2 \text{ h}$
 - o $l_1 = 455 \text{ m}^2$
 - o $j_1 = 154 \text{ m}^2$
 - Plates (about N.A. of 10x10x77)
 - o $A = 10.5 \text{ h}^2$
 - o $d = 12.0 \text{ h}$
 - o $b_1 = 12.0 \text{ h}$
 - o $l_1 = 12.6 \text{ h}^2$
 - o $j_1 = 2 \text{ p.l.} / (12.2) = 12 = 167 \text{ m}^2$
 - o $j_2 = 2 \text{ p.l.} / (12.2) = 12 = 167 \text{ m}^2$
 - o $j_3 = 2 \text{ p.l.} / (12.2 + 0.5 \cdot 2)^2 = 361 \text{ m}^2$
- $r_{\text{min}} = 1$ (about 1/3)

[illegible]

Example Problem



- Confirm new cross section is nonslender for local buckling:
- W14x77 was not indicated as a slender-element section in the shape tables.
- Therefore, no need to check any elements of that original section
- Check new retrofit plates:

$$\frac{b_f}{t_f} = 10.6 / 0.5 = 21.2$$

$$\lambda_y = 1.49 \sqrt{E/F_y}$$

Example Problem

- Factored Load Tabulation (1.2 D + 1.6 L)

Level	Trb Area (ft ²)	w _D (psf)	w _L (psf)	w _U (psf)	P _U (kips)	ΣP _U (kips)
R	900	100	12	139	125	125
4	900	120	40	208	187	312
3	900	120	40	208	187	489
2	900	120	40	208	187	766

- Effective Length
L = 28 ft, $K = 1.0$ pin-pin
- $KL/r = (1.0) (28' \times 12"/ft) / 3.82" = 88$ (for combined section)

Floor demolished so no load

Example Problem

$$KL/r = 88$$

$$\phi_c F_{cr} = 25.5 \text{ ksi}$$

$$P_n = \phi_c F_{cr} A$$

$$= 25.5 \times 35.3$$

$$= 900 \text{ kips}$$

$$P_u = 489 \text{ kips}$$

Table 4-22 (continued)
Available Critical Stress for
Compression Members

F_y – 35 ksi	F_y – 36 ksi	F_y – 42 ksi	F_y – 46 ksi	F_y – 50 ksi
KL/r	KL/r	KL/r	KL/r	KL/r
ASD LRFD	ASD LRFD	ASD LRFD	ASD LRFD	ASD LRFD
81 15.0 22.5 81 15.3 22.9 81 16.8 25.3 81 17.7 26.6 81 18.5 27.9	82 14.9 22.3 82 15.1 22.7 82 16.6 25.0 82 17.5 26.3 82 18.3 27.5	83 14.8 22.1 83 15.0 22.5 83 16.5 24.8 83 17.4 26.1 83 18.2 27.3	84 14.6 22.0 84 14.8 22.3 84 16.3 24.5 84 17.1 25.8 84 17.9 26.9	85 14.5 21.8 85 14.7 22.1 85 16.1 24.3 85 16.9 25.5 85 17.7 26.5
86 14.4 21.6 86 14.6 21.9 86 16.0 24.0 86 16.7 25.2 86 17.4 26.2	87 14.3 21.4 87 14.5 21.7 87 15.9 23.8 87 16.6 24.9 87 17.3 26.1	88 14.1 21.2 88 14.3 21.5 88 15.6 23.5 88 16.4 24.6 88 17.2 25.9	89 14.0 21.0 89 14.2 21.4 89 15.5 23.2 89 16.2 24.3 89 16.8 24.8	90 13.9 20.8 90 14.1 21.2 90 15.3 23.0 90 16.0 24.0 90 16.6 24.6
91 13.8 20.6 91 14.0 21.0 91 15.2 22.8 91 15.9 23.0 91 16.5 24.5	92 13.6 20.4 92 13.8 20.8 92 15.0 22.5 92 15.6 23.4 92 16.3 24.5	93 13.5 20.2 93 13.7 20.5 93 14.8 22.2 93 15.4 23.1 93 15.9 23.9		

RETROFIT
ACCEPTABLE